

XTRweld Tip Dip Nozzle Gel - Blue XTRweld

Chemwatch: 918790 Version No: 3.1 Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Chemwatch Hazard Alert Code: 1

Issue Date: **08/09/2021** Print Date: **01/12/2023** S.GHS.USA.EN

SECTION 1 Identification

Product Identifier

| Product name | XTRweld Tip Dip Nozzle Gel - Blue | |
|-------------------------------|-----------------------------------|--|
| Chemical Name | Not Applicable | |
| Synonyms | Not Available | |
| Chemical formula | Not Applicable | |
| Other means of identification | Not Available | |

Recommended use of the chemical and restrictions on use

| Relevant identified uses | Nozzle dip tip |
|--------------------------|----------------|
| | |

Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

| Registered company name | XTRweld |
|-------------------------|--|
| Address | 131 Saundersville Rd, Ste 310 Hendersonville, TN 37075 United States |
| Telephone | (615) 206-3500 |
| Fax | (615) 206-3499 |
| Website | alliancemro.com |
| Email | sales@alliancemro.com |

Emergency phone number

| Association / Organisation | Chemwatch | CHEMWATCH EMERGENCY RESPONSE |
|-----------------------------------|----------------|------------------------------|
| Emergency telephone numbers | (877) 715-9305 | +1 855-237-5573 |
| Other emergency telephone numbers | Not Available | +61 3 9573 3188 |

Once connected and if the message is not in your preferred language then please dial 01

Una vez conectado y si el mensaje no está en su idioma preferido, por favor marque 02

Signal word Not Applicable

SECTION 2 Hazard(s) identification

Classification of the substance or mixture

NFPA 704 diamond



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

| Classification | Not Applicable |
|---------------------|----------------|
| Label elements | |
| Hazard pictogram(s) | Not Applicable |

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Hazard statement(s)

Not Applicable

Hazard(s) not otherwise classified

Not Applicable

Precautionary statement(s) Prevention

Not Applicable

Precautionary statement(s) Response

Not Applicable

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

Not Applicable

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

| CAS No | %[weight] | Name |
|---------------|-----------|--|
| Not Available | 100 | Ingredients determined not to be hazardous |

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

SECTION 4 First-aid measures

Description of first aid measures

| Eye Contact | If this product comes in contact with eyes: • Wash out immediately with water. • If irritation continues, seek medical attention. • Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. |
|--------------|--|
| Skin Contact | If skin or hair contact occurs: Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation. |
| Inhalation | If fumes, aerosols or combustion products are inhaled remove from contaminated area. Other measures are usually unnecessary. |
| Ingestion | Immediately give a glass of water. First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor. |

Most important symptoms and effects, both acute and delayed

See Section 11

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 Fire-fighting measures

Extinguishing media

- ▶ Foam.
- Dry chemical powder.
- BCF (where regulations permit)
- Carbon dioxide.
- Water spray or fog Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Special protective equipment and precautions for fire-fighters

Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves.

Combustible.

- ▶ Prevent, by any means available, spillage from entering drains or water courses
- Use water delivered as a fine spray to control fire and cool adjacent area.
- ▶ DO NOT approach containers suspected to be hot.
- ▶ Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.
- Equipment should be thoroughly decontaminated after use.

Fire/Explosion Hazard

Fire Fighting

Slight fire hazard when exposed to heat or flame.

- ▶ Heating may cause expansion or decomposition leading to violent rupture of containers.
- ▶ On combustion, may emit toxic fumes of carbon monoxide (CO).

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- May emit acrid smoke.
- Mists containing combustible materials may be explosive.
 Combustion products include:

carbon monoxide (CO) carbon dioxide (CO2)

other pyrolysis products typical of burning organic material.

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

| Minor Spills | Clean up all spills immediately. Avoid contact with skin and eyes. Wear impervious gloves and safety goggles. Trowel up/scrape up. Place spilled material in clean, dry, sealed container. Flush spill area with water. |
|--------------|--|
| Major Spills | Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. Control personal contact with the substance, by using protective equipment. Prevent spillage from entering drains, sewers or water courses. Recover product wherever possible. Put residues in labelled containers for disposal. If contamination of drains or waterways occurs, advise emergency services. |

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

| Precautions for safe handling | |
|-------------------------------|---|
| Safe handling | Limit all unnecessary personal contact. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. Avoid contact with incompatible materials. When handling, DO NOT eat, drink or smoke. Keep containers securely sealed when not in use. Avoid physical damage to containers. Always wash hands with soap and water after handling. Work clothes should be laundered separately. Use good occupational work practice. Observe manufacturer's storage and handling recommendations contained within this SDS. Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained. |
| Other information | Store in original containers. Keep containers securely sealed. No smoking, naked lights or ignition sources. Store in a cool, dry, well-ventilated area. Store away from incompatible materials and foodstuff containers. Protect containers against physical damage and check regularly for leaks. Observe manufacturer's storage and handling recommendations contained within this SDS. |

Conditions for safe storage, including any incompatibilities

| Suitable container | Metal can or drum Packaging as recommended by manufacturer. Check all containers are clearly labelled and free from leaks. |
|-------------------------|--|
| Storage incompatibility | Avoid reaction with oxidising agents |

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Not Available

Emergency Limits

| Ingredient | TEEL-1 | TEEL-2 | | TEEL-3 |
|--------------------------------------|---------------|---------------|---------------|---------------|
| XTRweld Tip Dip Nozzle Gel - Blue | Not Available | Not Available | | Not Available |
| Ingredient | Original IDLH | | Revised IDLH | |
| XTRweld Tip Dip Nozzle Gel - Blue | Not Available | | Not Available | |

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Exposure controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

General exhaust is adequate under normal operating conditions. If risk of overexposure exists, wear SAA approved respirator. Correct fit is essential to obtain adequate protection. Provide adequate ventilation in warehouse or closed storage areas. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant: Air Speed: 0.25-0.5 m/s solvent, vapours, degreasing etc., evaporating from tank (in still air) (50-100 f/min) aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray 0.5-1 m/s (100-200 drift, plating acid fumes, pickling (released at low velocity into zone of active generation) f/min.) direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active 1-2.5 m/s (200-500 f/min) generation into zone of rapid air motion) grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of 2.5-10 m/s very high rapid air motion). (500-2000 f/min.)

Appropriate engineering controls

Within each range the appropriate value depends on:

| Lower end of the range | Upper end of the range |
|---|------------------------------------|
| 1: Room air currents minimal or favourable to capture | 1: Disturbing room air currents |
| 2: Contaminants of low toxicity or of nuisance value only | 2: Contaminants of high toxicity |
| 3: Intermittent, low production. | 3: High production, heavy use |
| 4: Large hood or large air mass in motion | 4: Small hood - local control only |

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

Personal protection







Eye and face protection

Safety glasses with side shields Chemical goggles

Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

Skin protection See Hand protection below Hands/feet protection Wear general protective gloves, eg. light weight rubber gloves. **Body protection** See Other protection below No special equipment needed when handling small quantities.

Other protection

OTHERWISE:

Overalls.

- Barrier cream
- ► Eyewash unit.

Respiratory protection

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties **Appearance** Coloured paste with no odour; does not mix with water. Relative density (Water = 1) 0.855 Physical state Non Slump Paste

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| Odour | No Odour | Partition coefficient n-octanol / water | Not Available |
|--|----------------|---|----------------|
| Odour threshold | Not Available | Auto-ignition temperature (°C) | Not Available |
| pH (as supplied) | Not Applicable | Decomposition temperature (°C) | Not Available |
| Melting point / freezing point (°C) | Not Available | Viscosity (cSt) | Not Available |
| Initial boiling point and boiling range (°C) | 343 | Molecular weight (g/mol) | Not Applicable |
| Flash point (°C) | >204 | Taste | Not Available |
| Evaporation rate | <1 BuAC = 1 | Explosive properties | Not Available |
| Flammability | Not Applicable | Oxidising properties | Not Available |
| Upper Explosive Limit (%) | Not Available | Surface Tension (dyn/cm or mN/m) | Not Available |
| Lower Explosive Limit (%) | Not Available | Volatile Component (%vol) | Not Available |
| Vapour pressure (kPa) | Not Available | Gas group | Not Available |
| Solubility in water | Immiscible | pH as a solution (1%) | Not Applicable |
| Vapour density (Air = 1) | Not Available | VOC g/L | Not Available |

SECTION 10 Stability and reactivity

| Reactivity | See section 7 |
|------------------------------------|--|
| Chemical stability | Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur. |
| Possibility of hazardous reactions | See section 7 |
| Conditions to avoid | See section 7 |
| Incompatible materials | See section 7 |
| Hazardous decomposition products | See section 5 |

SECTION 11 Toxicological information

Information on toxicological effects

| XTRweld Tip Dip Nozzle Gel - | TOXICITY | IRRITATION |
|------------------------------|--|------------|
| Chronic | Long-term exposure to the product is not thought to produce chronic effects adverse to the health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course. | |
| Eye | Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfor characterised by tearing or conjunctival redness (as with windburn). | |
| Skin Contact | The material is not thought to produce adverse health effects or skin irrita models). Nevertheless, good hygiene practice requires that exposure be setting. | |
| Ingestion | The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. | |
| Inhaled | The material is not thought to produce adverse health effects or irritation models). Nevertheless, good hygiene practice requires that exposure be occupational setting. | , , , |

| XTRweld Tip Dip Nozzle Gel - | TOXICITY IRRITATION | |
|------------------------------|---|--|
| Blue | Not Available Not Available | |
| Legend: | Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances. | |

| Acute Toxicity | × | Carcinogenicity | × |
|-----------------------------------|---|--------------------------|---|
| Skin Irritation/Corrosion | × | Reproductivity | × |
| Serious Eye Damage/Irritation | × | STOT - Single Exposure | × |
| Respiratory or Skin sensitisation | × | STOT - Repeated Exposure | × |
| Mutagenicity | × | Aspiration Hazard | × |

Legend:

★ – Data either not available or does not fill the criteria for classification

✓ – Data available to make classification

SECTION 12 Ecological information

| Tox | ic | ity |
|-----|----|-----|
| | | • |

| XTRweld Tip Dip Nozzle Gel - Endpoint | Test Duration (hr) | Species | Value | Source |
|---------------------------------------|--------------------|---------|-------|--------|

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Not Available

Available

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA,
Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan)
- Bioconcentration Data 8. Vendor Data

DO NOT discharge into sewer or waterways

Persistence and degradability

| Ingredient | Persistence: Water/Soil | Persistence: Air |
|------------|---------------------------------------|---------------------------------------|
| | No Data available for all ingredients | No Data available for all ingredients |

Bioaccumulative potential

| Ingredient | Bioaccumulation |
|------------|---------------------------------------|
| | No Data available for all ingredients |

Mobility in soil

| Ingredient | Mobility |
|------------|---------------------------------------|
| | No Data available for all ingredients |

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal

- ▶ Recycle wherever possible or consult manufacturer for recycling options.
- Consult State Land Waste Authority for disposal.
- Bury or incinerate residue at an approved site.
- Recycle containers if possible, or dispose of in an authorised landfill.

SECTION 14 Transport information

Labels Required

Marine Pollutant No

Land transport (DOT): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

 ${\bf Sea\ transport\ (IMDG-Code\ /\ GGVSee):\ NOT\ REGULATED\ FOR\ TRANSPORT\ OF\ DANGEROUS\ GOODS}$

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

| | Product name | Group |
|--|--------------|-------|
|--|--------------|-------|

Transport in bulk in accordance with the ICG Code

Product name Ship Type

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

Federal Regulations

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 311/312 hazard categories

| Flammable (Gases, Aerosols, Liquids, or Solids) | No |
|---|----|
| Gas under pressure | No |
| Explosive | No |
| Self-heating | No |
| Pyrophoric (Liquid or Solid) | No |
| Pyrophoric Gas | No |
| Corrosive to metal | No |
| Oxidizer (Liquid, Solid or Gas) | No |
| Organic Peroxide | No |
| Self-reactive | No |
| In contact with water emits flammable gas | No |
| Combustible Dust | No |

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| Carcinogenicity | No |
|--|----|
| Acute toxicity (any route of exposure) | No |
| Reproductive toxicity | No |
| Skin Corrosion or Irritation | No |
| Respiratory or Skin Sensitization | No |
| Serious eye damage or eye irritation | No |
| Specific target organ toxicity (single or repeated exposure) | No |
| Aspiration Hazard | No |
| Germ cell mutagenicity | No |
| Simple Asphyxiant | No |
| Hazards Not Otherwise Classified | |

US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)

None Reported

State Regulations

US. California Proposition 65

None Reported

National Inventory Status

| National Inventory | Status | | |
|--|--|--|--|
| Australia - AIIC / Australia Non-Industrial Use | Not Available | | |
| Canada - DSL | Not Available | | |
| Canada - NDSL | Not Available | | |
| China - IECSC | Not Available | | |
| Europe - EINEC / ELINCS / NLP | Not Available | | |
| Japan - ENCS | Not Available | | |
| Korea - KECI | Not Available | | |
| New Zealand - NZIoC | Not Available | | |
| Philippines - PICCS | Not Available | | |
| USA - TSCA | Not Available | | |
| Taiwan - TCSI | Not Available | | |
| Mexico - INSQ | Not Available | | |
| Vietnam - NCI | Not Available | | |
| Russia - FBEPH | Not Available | | |
| Legend: | Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration. | | |

SECTION 16 Other information

| Revision Date | 08/09/2021 |
|---------------|------------|
| Initial Date | 04/08/2020 |

SDS Version Summary

| Version | Date of Update | Sections Updated |
|---------|-------------------|---|
| 2.1 | 04/08/2020 | Acute Health (inhaled), Acute Health (skin), Appearance, Classification, Fire Fighter (fire/explosion hazard), First Aid (eye), Physical Properties |
| 3.1 | 08/08/2021 | Classification |

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average

PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit $_{\circ}$

IDLH: Immediately Dangerous to Life or Health Concentrations

ES: Exposure Standard OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level

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LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index

AIIC: Australian Inventory of Industrial Chemicals

DSL: Domestic Substances List

NDSL: Non-Domestic Substances List

IECSC: Inventory of Existing Chemical Substance in China

EINECS: European INventory of Existing Commercial chemical Substances ELINCS: European List of Notified Chemical Substances

NLP: No-Longer Polymers

ENCS: Existing and New Chemical Substances Inventory

KECI: Korea Existing Chemicals Inventory NZIoC: New Zealand Inventory of Chemicals

PICCS: Philippine Inventory of Chemicals and Chemical Substances

TSCA: Toxic Substances Control Act TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas

NCI: National Chemical Inventory

FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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